New Generation of **Solar Facades**

11111





form Alucobondverarbeitungs

We design and engineer solar facades

- with small photovoltaic (PV) modules that react
- flexibly to building size and window layout
- with rotated PV-modules depending on solar 5
 - orientation and shading demands

You receive

✓ renewable power close to where it is consumed optimised solar yields by parametric software tools innovative building designs responding to urban needs more flexibility on roofs for greenery and terraces

ai:L is an award-winning research institute and architecture studio

Executive Summary

Increasing **urbanisation** and the strain this places on the public **power grid** mean more energy will need to be produced in urban areas, close to where it is consumed.

As a result, **solar power** generation by photovoltaics (PV) on **facades** is moving further into focus. With standard PV modules, however, a nuanced response to the design intent and subtleties of the location is almost impossible in an urban context. In contrast to the products currently available on the market, the parametrically optimised solar facade is based on **small PV modules**, which are considerably easier to **integrate flexibly** into facades.

Parametric-generative computer calculations allow the designer to orientate the modules optimally towards the sun, taking into account compass direction and shading. The resulting **yield** per square meter of PV surface is **up to 55 % higher** than that of inplane modules.

The PV modules can be combined with **other** materials such as concrete, timber or aluminium composite panels into 3D facade elements. The facades take on different appearances depending on the viewing angle, including perspectives from which the solar modules are hardly visible.

Solar Facade in Urban Context

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CGI: Adrian Heller, ai:L

Our team combines research and design

Architektur-Institut LeipzigLeipzig University of Applied Sciences

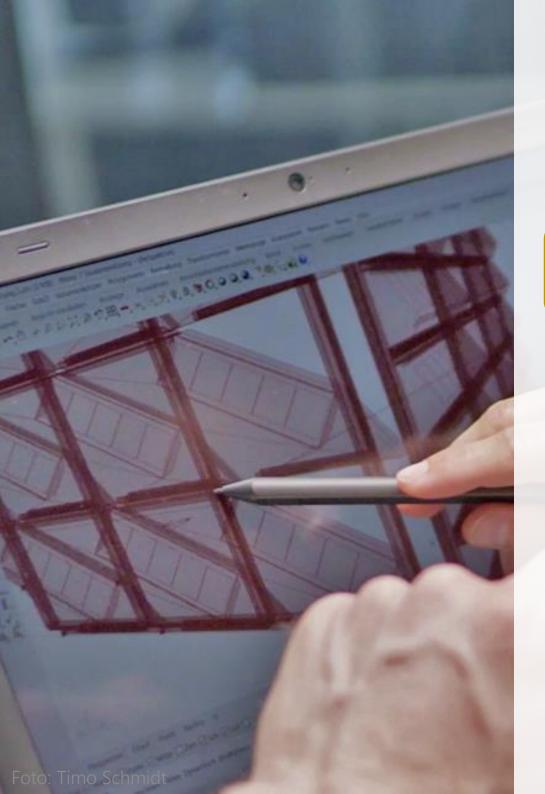
is our **research institute** at Leipzig University of Applied Sciences in Germany. We develop innovative construction and design concepts with a focus on third-party funded research in the field of lightweight and energy-efficient construction as well as multifunctional facades.



architektur innovation labor Heller, Huth, Hülsmeier Architekten PartGmbB

is our **architecture studio** bringing innovative developments into practice. We draw on many years of planning and construction experience and realised innovation projects in interdisciplinary teams.





Our services from idea to realisation

Consulting Finding customised solutions together

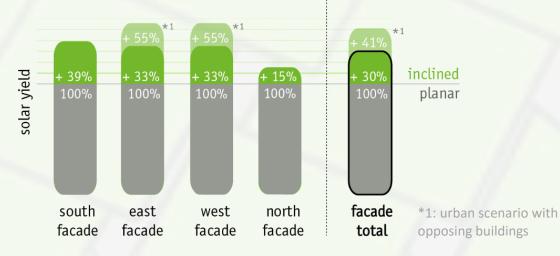
Design Optimising solar facades through advanced algorithms

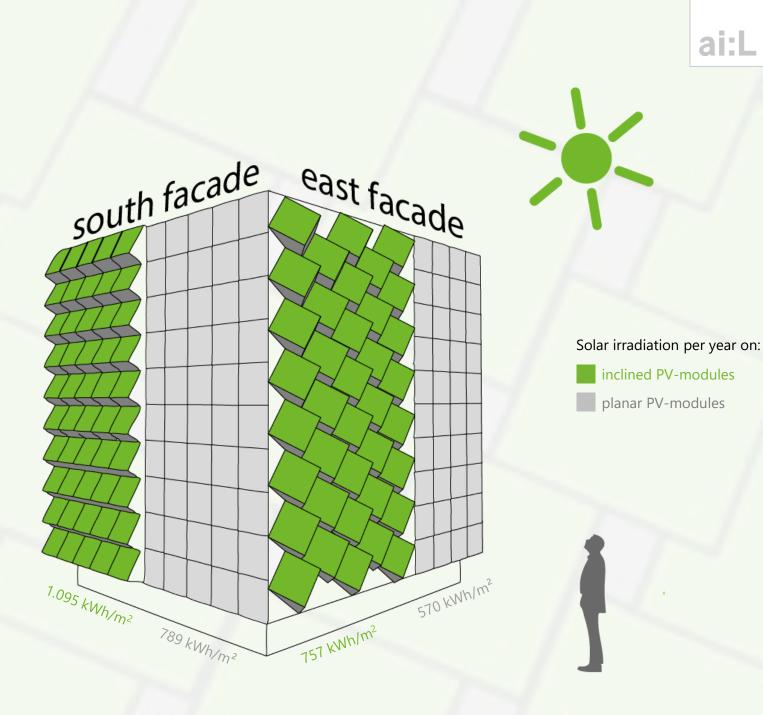
Engineering Integrating multi-purpose functions

Realisation Organising experienced building teams

Design elements adapt to solar orientation

- individual solar patterns are optimised for each facade
- solar yields rise up to 55 % per m² PV, compared to planar solar facades
- multiple design options are applicable with further facade materials





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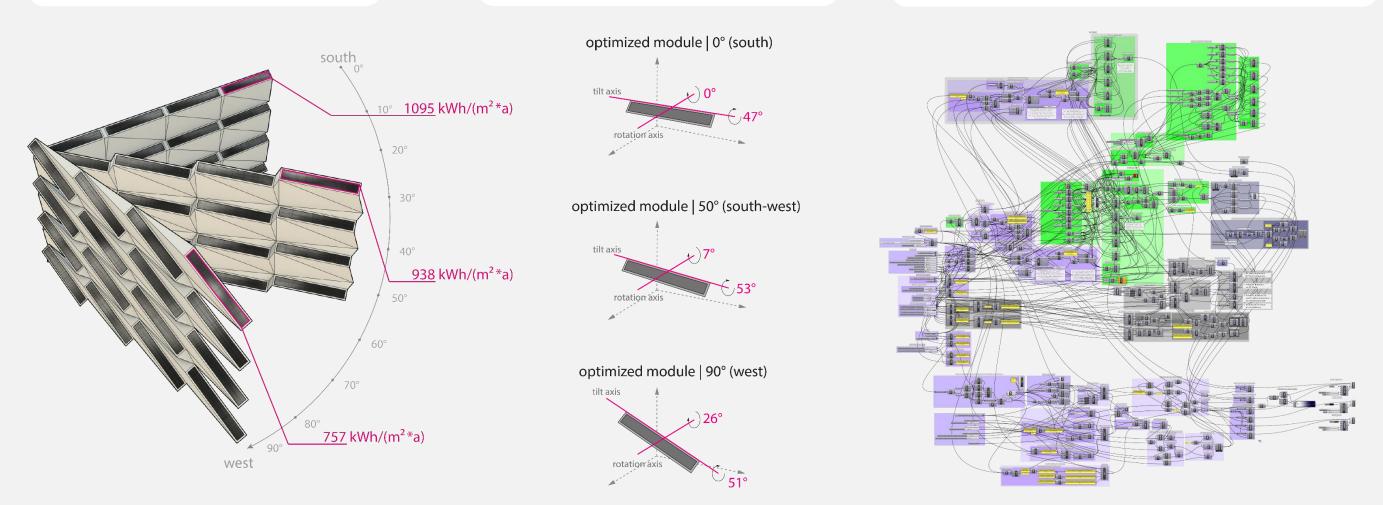
Solar yields and irradiation on unshaded PV-modules | Location: Berlin | Weather data: IWEC | Simulation software: DIVA for Grasshopper/Rhino | A. Heller, ai:L

Design optimisation through advanced algorithms

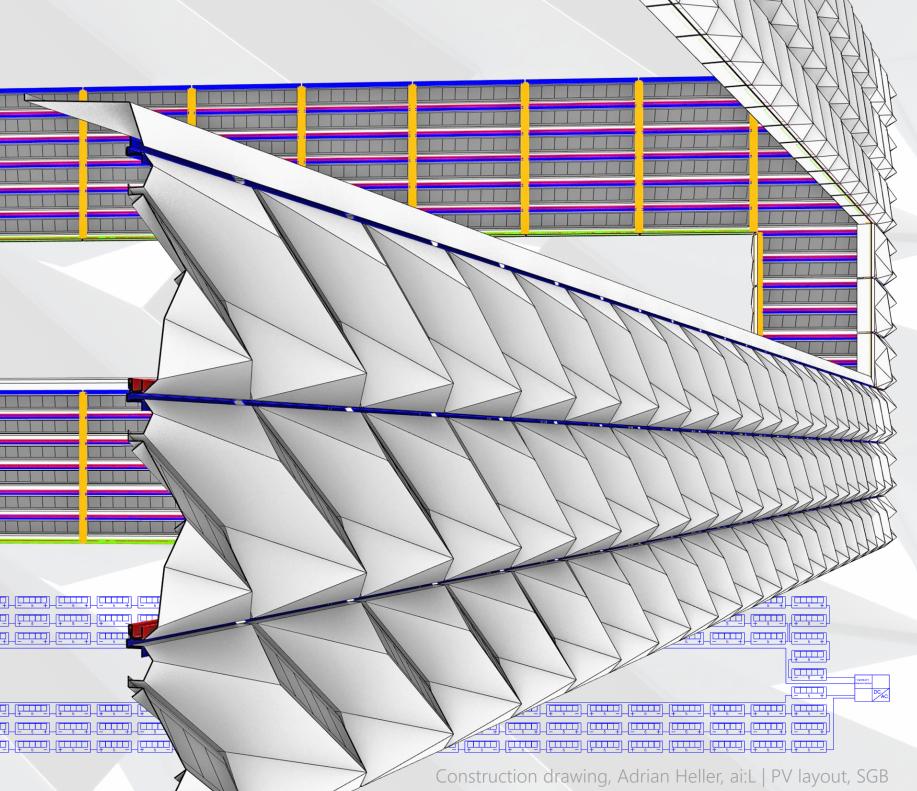
from south to west

Facade transformation \leftarrow Calculation parameters \leftarrow Algorithm in visual script editor Grasshopper for Rhinoceros

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Solar irradiation on unshaded PV-modules | Location: Berlin | Weather data: IWEC | Simulation software: DIVA for Grasshopper/Rhino | A. Heller + S. Huth, ai:L ©2023 8

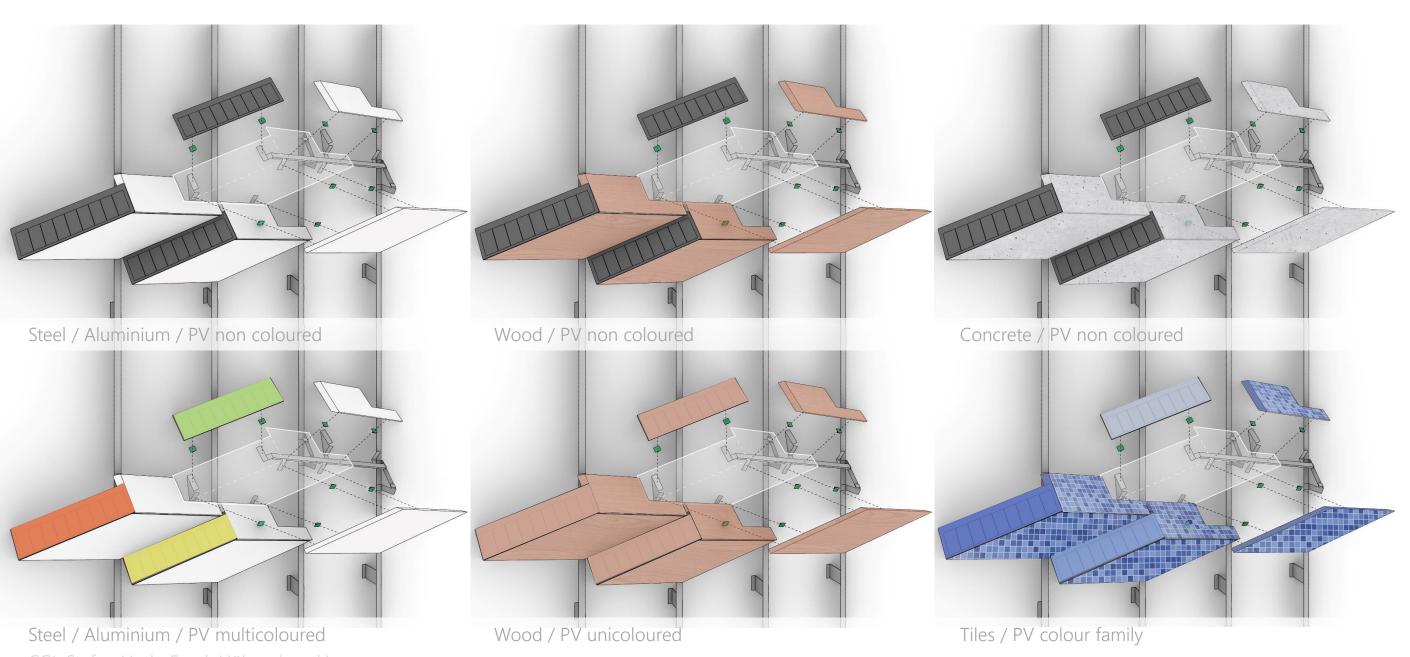


Engineering Aspects

- suspended rear-ventilated facades
- prefabricated modular structure
- replaceable PV modules
- new buildings and building stock options
- scaleable from tiny house to skyscraper
- digital process chain with digital twin and BIM

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Material and Colour Options



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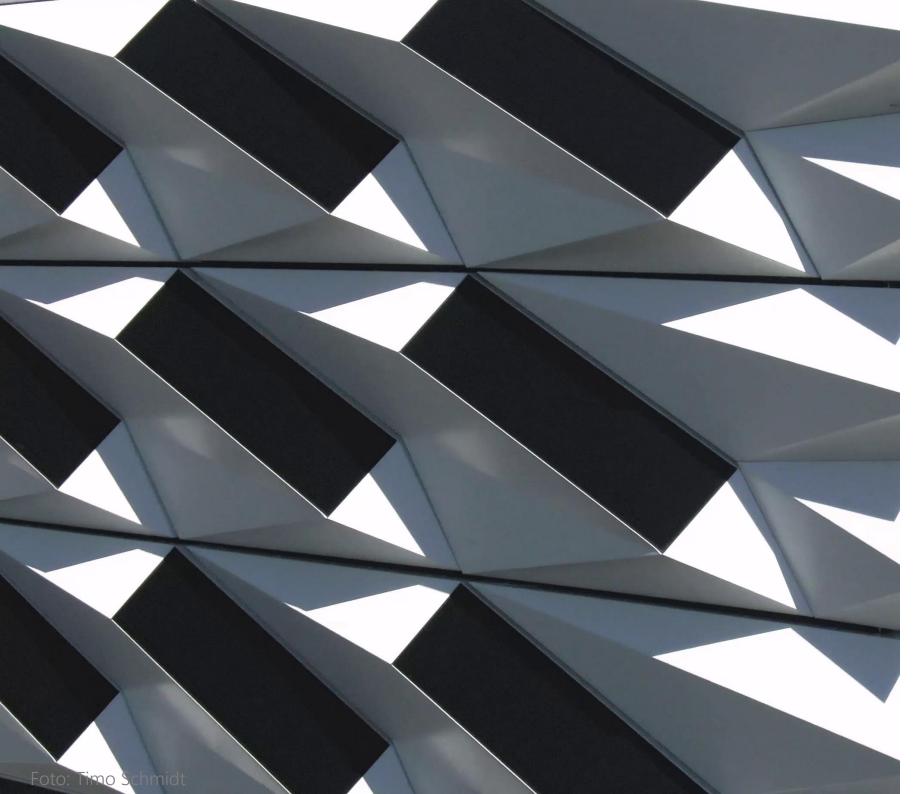
Metal Variation #1 ai:L



Foto: Frank Hülsmeier, ai:L

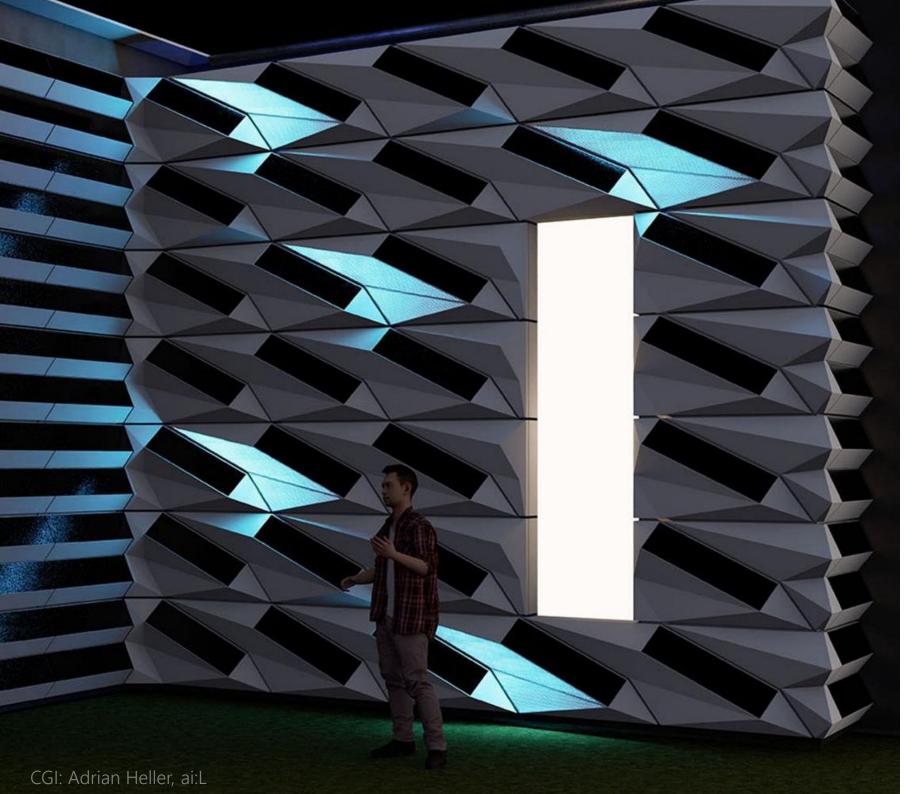






Factsheet

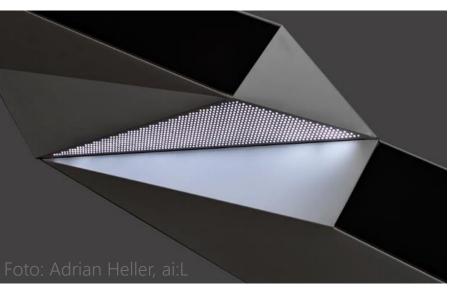
- monocrystalline solar cells efficiency: 20 % | performance peak: 200 W_P/m² | yield (Frankfurt, DE): 100 kWh/m²_{PV} p.a. on west-facade
- active solar surface depending on design (> 20 % possible)
- costs rear-ventilated facade from 450 €/m²
- amortisation PV from 2 years
- cleaning once a year like typical glass facade

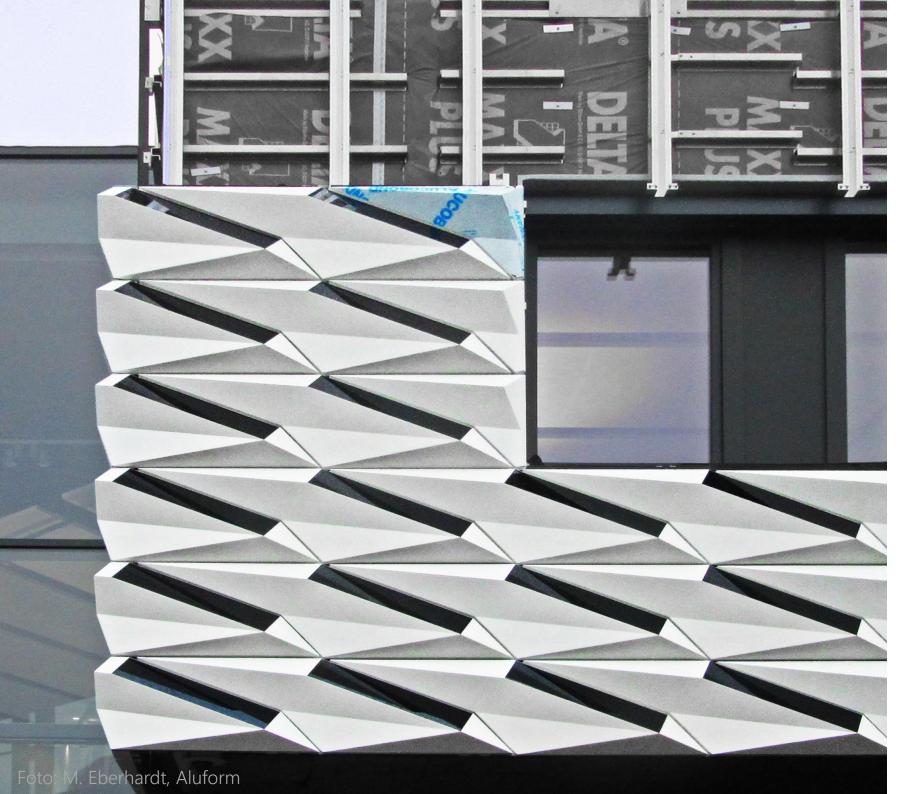




Integration Option

- LED light sources integrated into the aluminium facade element
- building appearance at night
- illumination of surroundings
- increase of safety



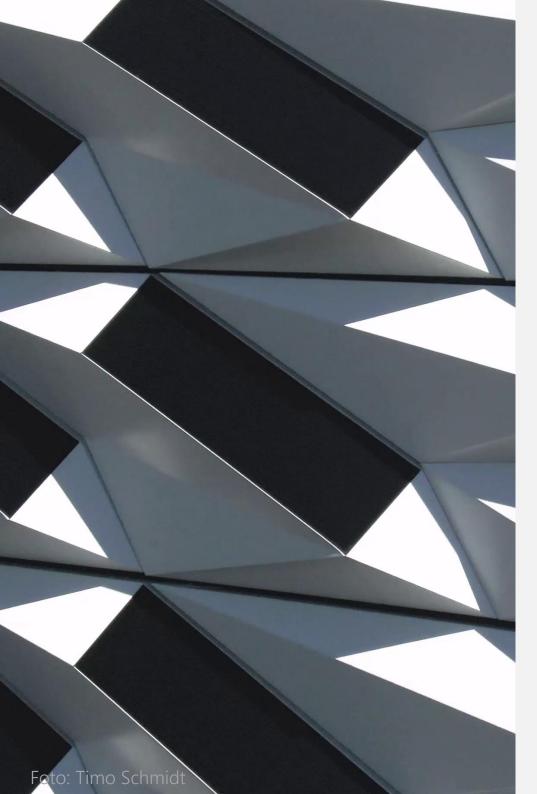




Realisation Focus

- facade elements of aluminium polymer-core composite panels with integrated glass/foil solar modules
- standard subconstruction made of aluminium
- **installation** of facade and PV in one hand
- short construction time due to prefabrication

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PV-Modules

- module type: glas-backsheet without frame
- quantity: 153 pieces, black
- dimension: 820/212/4,5 mm
- power: 20 Watt_{peak}
- cell: monocrystalline; 9 x 79,3/158,75 mm
- front cover: 3,2 mm low iron tempered float glass
- back cover: backsheet, black
- electrical connection: 2 x 900 mm cable with MC4 connector; 1 x diode in junction box
- special features: black taped busbars and cross connectors; long sides of the glass without backsheet to accommodate adhesive fixings
- mounting: glued aluminium frame on the back
- producer: OPES Solutions GmbH

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Metal Variation #2 ai:L



Foto: Frank Hülsmeie



Profile

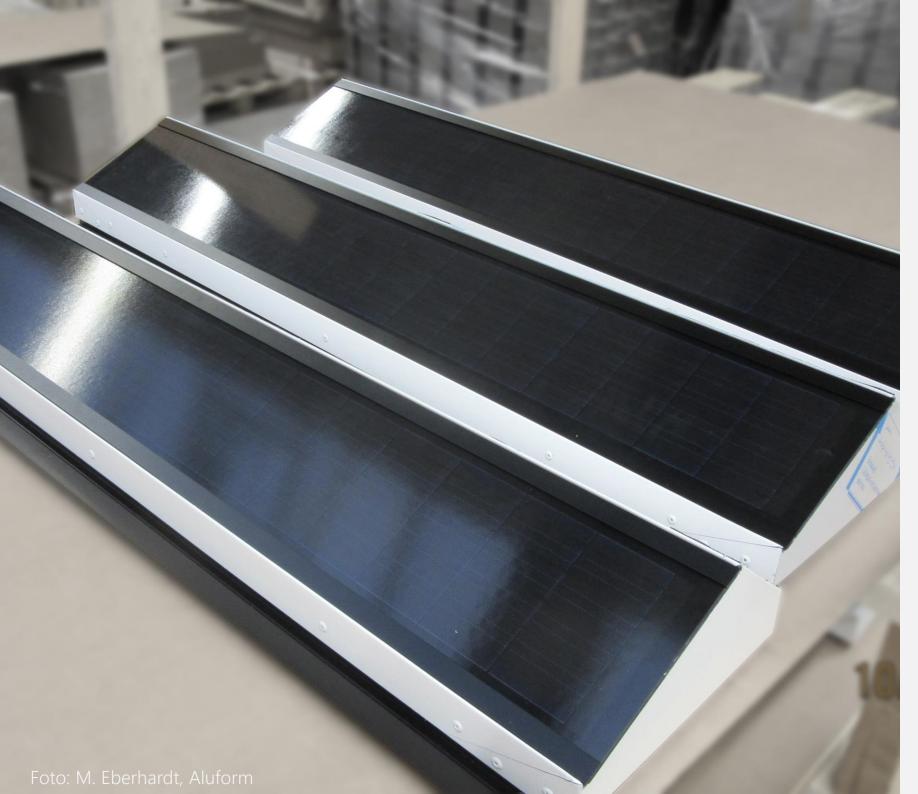
Project: SOLAR.shell Location: 74906 Bad Rappenau-Bonfeld Germany **Client:** Aluform Alucobondverarbeitungs-GmbH **Architect Facade:** ai:L Architektur-Institut Leipzig

ai:L



Factsheet

- monocrystalline solar cells efficiency: 20 % | performance peak: 200 W_P/m² | yield (Frankfurt, DE): 150 kWh/m²_{PV} p.a. on south-facade
- active solar surface depending on design (> 50 % possible)
- costs rear-ventilated facade from 450 €/m²
- amortisation PV from 2 years
- **cleaning** once a year like typical glass facade



Realisation Focus

- facade elements of aluminium polymer-core composite panels with integrated glass/foil solar modules
- standard subconstruction made of aluminium
- **installation** of facade and PV in one hand
- short construction time due to prefabrication



PV-Modules

- module type: glas-backsheet without frame
- quantity: 201 pieces, black
- dimensions: 1.380/212/4,5 mm
- power: 36 Watt_{peak}
- cell: monocrystalline; 16 x 79,3/158,75 mm
- front cover: 3,2 mm low iron tempered glass, patterned
- back cover: backsheet, black
- electrical connection: 2 x 900 mm cable with MC4 connector; 1 x diode in junction box
- special features: black taped busbars and cross connectors
- mounting: mechanically fixed on long side with coloured anodised aluminium profiles
- producer: OPES Solutions GmbH

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Concrete Variation #1 ai:L





Profile Project: SOLAR.con Location: 57299 Burbach Germany **Client:** Hering Bau GmbH & Co. KG **Architect Facade:** ai:L Architektur-Institut Leipzig

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Factsheet

- monocrystalline solar cells efficiency: 20 % | performance peak: 200 W_P/m² | yield (Frankfurt, DE): 150 kWh/m²_{PV} p.a. on south-facade
- active solar surface depending on design (up to 25 %)
- costs rear-ventilated facade from 800 €/m²
- amortisation PV from 2 years
- cleaning once a year like typical glass facade



Integration Option

- LED light sources integrated into the concrete facade element
- building appearance at night
- illumination of surroundings
- increase of safety





Realisation Focus

- facade elements of architectural concrete with integrated glass/glass solar modules
- standard subconstruction made of steel
- installation of facade and PV in one hand
- short construction time due to prefabrication

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PV-Modules

- module type: glas-glas without frame
- quantity: 252 pieces, black; 17 pieces, red
- dimension: 239/239/10 mm
- power: 5 Watt_{peak}
- cell: monocrystalline; 2 x 79,3/158,75 mm
- front cover: 4,0 mm low iron partly tempered float glass; black/red ceramic print
- back cover: 4,0 mm partly tempered float glass; black ceramic print
- electrical connection: 2 x 200 mm cable with MC4 connector; 1 x diode in junction box; pre-installed cable bridges
- special features: stepped glazing
- mounting: mechanical with invisible plastic clips
- producer: SUNOVATION GmbH

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Concrete Variation #2 ai:





Profile **Project:** SOLAR.con Location: 57299 Burbach Germany **Client:** Hering Bau GmbH & Co. KG **Architect Facade:** ai:L Architektur-Institut Leipzig

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Factsheet

- monocrystalline solar cells efficiency: 20 % | performance peak: 200 W_P/m² | yield (Frankfurt, DE): 150 kWh/m²_{PV} p.a. on south-facade
- active solar surface depending on design (> 50 % possible)
- costs rear-ventilated facade from 650 €/m²
- amortisation PV from 2 years
- **cleaning** once a year like typical glass facade



Realisation Focus

- facade elements of
 lightweight textile-reinforced
 concrete with integrated
 glass/glass solar modules
- standard subconstruction made of steel
- installation of facade and PV in one hand
- short construction time due to prefabrication



PV-Modules

- module type: glas-glas without frame
- quantity: 18 pieces, matt black
- dimension: 742/230/10 mm
- power: 20 Watt_{peak}
- cell: monocrystalline; 4 x 158,75/158,75 mm
- front cover: 4,0 mm etched low iron partly tempered float glass; black ceramic print
- back cover: 4,0 mm partly tempered float glass; black ceramic print
- electrical connection: 2 x 200 mm cable with MC4 connector; 1 x diode in junction box; pre-installed cable bridges
- special features: stepped glazing
- mounting: invisible suspension mounting
- producer: SUNOVATION GmbH

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Our Network

- experienced partners from research, planning, production and assembly
- new local partners can be integrated
- complete service from initial consultation to commissioning

join us !



Handelsblatt

2018, 1. Preis System Stadt HUGO JUNKERS PREIS

FÜR FORSCHU

UND INNOVATI AUS SACHSEN-

3. Platz

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Designing the Transition **ai:L**

SUM

Trich, Aluform Alucobondverarbeitungs-GmbH